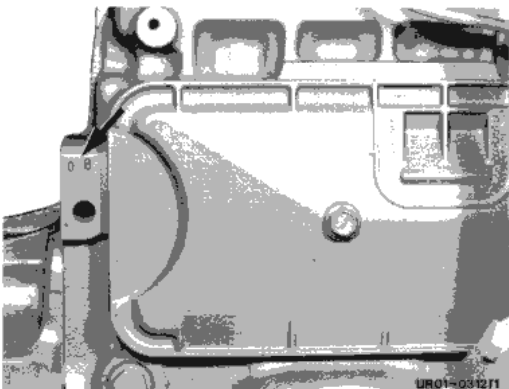


Identification of cylinder bore diameter on crankcase

Letters are used for identification.

Tolerance group mm	Cylinder bore identification	Standard piston
+ 0,01	C	BC
± 0	B	BA or BC
- 0,01	A	BA

The nominal diameter of the cylinder bore, the cylinder bore-identification and the block height are stamped on the right side of the crankcase over the control shaft.



Arrangement on crankcase

1 nominal diameter of cylinder bore

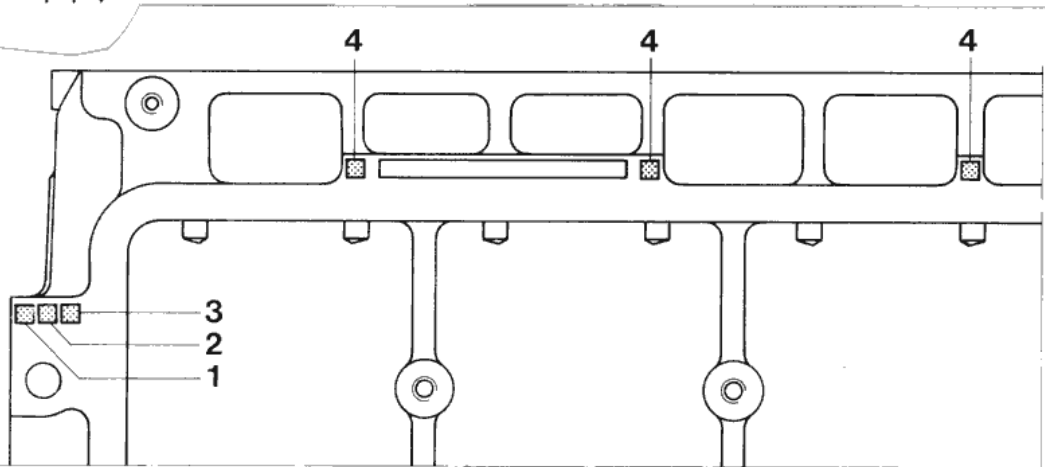
Installation stage	Identification with cylinder liners	without cylinder liners
Normal	0	0
Repair stage I	97	97,5
Repair stage II	97	98
Repair stage III	97	98,5

2 identification of cylinder bore "A", "B" or "C", corresponding to the tolerance group.  
(When all cylinder bores are within the **same tolerance group** identification 4 is not required).

3 Housing height

Installation stage	Housing height	Identification
Normal	<u>359,1</u> 359,0	-
Repair stage I	<u>358,1</u>	- 0,3
Installation stage 0,3	358,7	
Repair stage II	<u>358,5</u>	- 0,6
Installation stage 0,6	358,4	
Repair stage III	<u>358,2</u>	- 0,9
Installation stage 0,9	358,1	

4 identification of cylinder bore "A", "B" or "C", corresponding to the tolerance groups. (in the case of **different tolerances**, each cylinder is specified individually. Identification 2 is not required.)



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01.2

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4.7/1

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